

Work Order ID 85686

June-13-12 1:14:44 PM

SHIP TODAY!
85686

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Deck Plate

Stop *NS2*

Start Date: 6/13/12 Start Qty: 1.00

1
1 2

Cust Item ID:

Required Date: 6/13/12 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

Scz/bel/15

MLJ 12/06/13

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/6/15

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Scz/bel/15

(FL)

Work Order ID 85686

85686

Page 2

June-13-12 1:14:44 PM

Item ID: D350-616-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate

Start Date: 6/13/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/13/12 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: _____								
	PPP Rev: <u>C</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(Handwritten initials and signature)

MLJ 12/06/15

MF 12.06-15

Picklist-Print

June-13-12 1:14:43 PM

Page 1

Work Order ID: 85686
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/13/12
Start Qty: 1.00

Required Date: 6/13/12
Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D03631	Purchased	No			110	Each	0.0000	10	10.0000			
D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	10.0000	1	10.0000			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST244		10							
				81417		10							
D2348 Wearplate		Manufactured	No			110	Each	20.0000	4	20.0000			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		20							
				84753		20							
D2353 Stiffener		Manufactured	No			110	Each	4.0000	1	4.0000			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST225		4							
				79474		4							
D2364 Deck Plate, Fwd 350 Litt		Manufactured	No			110	Each	10.0000	1	10.0000			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		10							
				81422		10							
D2365 Wearplate		Manufactured	No			110	Each	3.0000	2	3.0000			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		3							
				73456		3							

12/06/13
B 85725 (X1)
54

Picklist Print

June-13-12 1:14:43 PM

Page 2

Work Order ID: 85686

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/13/12

Required Date: 6/13/12



Start Qty: 1.00

Required Qty: 1.00

 **D2369-1**
Deck Plate Locator Brackets

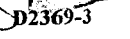
Manufactured No

110 Each 9.0000

 + 2 1/2" 

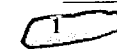

Location	Loc Qty	Loc Code
ST241A	9	
81418	4	
84224	5	

81418

 **D2369-3**
Deck Plate Locator Brackets

Manufactured No

110 Each 7.0000

 + 2 1/2" 



Location	Loc Qty	Loc Code
ST241A	7	
81419	2	
84228	5	

81419

 **D3494-1**
Stub Cover

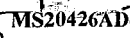
Manufactured No

110 Each 12.0000

 + 2 1/2" 

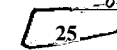

Location	Loc Qty	Loc Code
ST224	12	
81420	12	

81420

 **MS20426AD4-5**
Rivet

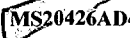
Purchased No

110 Each 4,723.0000

 25 25 50 1/2" 


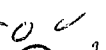
Location	Loc Qty	Loc Code
ST317	4723	
6874	4723	

6874

 **MS20426AD4-6**
Rivet

Purchased No

110 Each 1,957.0000

 25 25 50 1/2"  12/06/13

Location	Loc Qty	Loc Code
ST317	1957	
110139	187	
118510	253	
119436	517	
121708	1000	

119436

June-13-12 1:14:43 PM

Shop Packet Print

Page 2

Picklist Print

June-13-12 1:14:43 PM

Page 3

Work Order ID: 85686

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 6/13/12

Required Date: 6/13/12

Start Qty: 1.00

Required Qty: 1.00

MS20426AD5-7
Rivet

Purchased No

110 Each 1,053.0000

6 612 ✓ JB

Location

Loc Qty

Loc Code

ST318

1053

101340

1025

7681

28

17101340
5x7681

MS20426AD5-8
Rivet

Purchased No

110 Each 1,153.0000

6 612 ✓ JB

Location

Loc Qty

Loc Code

ST318

1153

4533

1153

4233

MS20601-AD4W2
Rivet

Purchased No

110 Each 220.0000

15 1530 ✓ JB

Location

Loc Qty

Loc Code

ST321

175

121255

42

121283

133

ST322

45

119232

45

121283

MS20601-AD4W3
Rivet

Purchased No

110 Each 1,887.0000

30 3060 ✓ JB 6/13/13

Location

Loc Qty

Loc Code

ST321

1887

114538

1887

114538

Picklist Print

June-13-12 1:14:44 PM

Page 4

Work Order ID: 85686
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/13/12

Required Date: 6/13/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased No

110 Each 1,844.0000

6

612

JB

Location

Loc Qty

Loc Code

ST300

1844

115835

4

117885

32

119017

884

119075

138

121349

51

121444

735

121349

MS24693-C273

Screw

Purchased No

110 Each 77.0000

6

612

JB

Location

Loc Qty

Loc Code

ST310

77

120308

25

121060

52

112060

MS24693-C48

Screw

Purchased No

110 Each 138.0000

22

2244

JB

Location

Loc Qty

Loc Code

ST289

100

121708

100

ST310

38

121060

38

1x 121708

43x 121060

MS35207-264

Screw

Purchased No

110 Each 99.0000

4

48

JB

12/06/13

Location

Loc Qty

Loc Code

ST294

99

121415

99

121415

Shop Packet Print

June-13-12 1:14:44 PM

Page 4

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	